

Wire Rods

The range across which Globalmet can supply rods is typically defined in the specifications listed below:

Typical Specification Code	Typical Steel Grades
GOST380-94	Grade ST5SP/PS ST3SP/PS,
SAE/AISI J403	Grade 1006-1085
BS3111 Part 1 (now BS EN 10263-5:2001)	Grade 0/1 to 10/2
BS970	Grade 080A15 to 212M44

Rod Criteria	Parameters
Rod Diameter (mm)	5.5 - 22
Rod Individual Coil Weight (Kgs)	1000 – 2000
Coil Internal Diameter, (mm)	750 minimum
Diameter Tolerances, (mm)	0.08 to 0.12 dependent on Diameter
Packaging	Compacted, and packed by Sund Birtsa, Sweden automatic line
Billet Melt Process	EAF with Vacuum Degassing and Continuously Cast

Surface Condition:

Rods can be supplied as rolled, cleaned limed and phosphate coated, or annealed cleaned limed and phosphate coated.

Marking:

Each coil will have a metal or plastic label showing coil number, heat number, manufacturer, and specification.

Packing:

Coils are tied in four equidistant points in a compact form.

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